



ADDENDUM #2

RFQ 24-001

Bowden Street Tank Painting and Inspection

This addendum is being issued to address questions submitted on RFQ 24-001

Q1. Can you please provide a comprehensive listing of the Scope of Work we would be bidding?

A1. Interior Full Blast

Surface Preparation – Abrasive blast to a SSPC-SP10 Near White Metal Blast standard. Prior to coating the substrate must be clean, dry and free of all contaminants.

1st Coat – Tnemec Series 91/94 or equivalent applied at 2.5-3.5 mils dry
Stripe Coat - Tnemec Series N140-15BL or equivalent applied at 2-3 mils dry
2nd Coat – Tnemec Series 21-WH16 or equivalent applied at 10-12 mils dry
Total Dry Film Thickness – 10.5-15.5 mils dry

Exterior Full Blast

Surface Preparation – Abrasive blast to a SSPC-SP6 Commercial Blast standard. Prior to coating the substrate must be clean, dry and free of all contaminants.

1st Coat – Tnemec Series 91/94 or equivalent applied at 2-3 mils dry
2nd Coat – Tnemec Series N69 or equivalent applied at 2-3 mils dry
3rd Coat – Tnemec Series 1094 or equivalent applied at 2-3 mils dry
Total Dry Film Thickness – 6-9 mils dry

Exterior Overcoat System

Surface Preparation – High Pressure Water Blast at a minimum 3,000 psi. Power tool clean (SSPC-SP3) all visible rusty areas. Feather all edges. Prior to coating the substrate must be clean, dry and free of all contaminants.

Spot Prime (visible rusty areas) – Tnemec Series 135 or equivalent applied at 3 mils dry
1st Coat – Tnemec Series 135 or equivalent applied at 3 mils dry
2nd Coat – Tnemec Series 1094 or equivalent applied at 2-3 mils dry
Total Minimum Dry Film Thickness – 5 mils dry

This addendum should be signed and returned with your proposal. Failure to do so may result in the proposal being non-responsive.

Christy Case
Finance Director
City of Commerce

Company Name _____

Authorized Representative _____